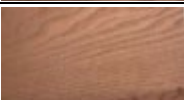
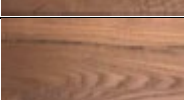
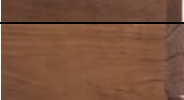
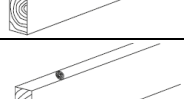
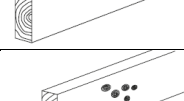
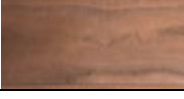
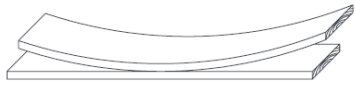
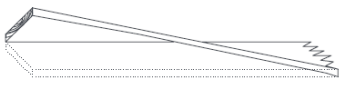


GRADED BY THE BETTER FACE		Better face	Back face
HIT&MISS		not allowed	unlimited
FEED-ROLLER MARKS		not allowed	unlimited
WANE		not allowed	max 1/5 of width and 1/3 of the thickness of the board
MECHANICAL DEFECTS		not allowed	unlimited
SURFACE CHECKS		up to 1 mm wide and 50 mm long	unlimited
SHAKES		not allowed	
RING SHAKE		not allowed	
END SPLITS		up to 30 mm	unlimited
KNOT HOLE		not allowed	
BARK KNOTS		not allowed	unlimited
DEAD KNOTS / BLACK KNOTS		up to Ø 5 mm	unlimited
UN SOUND / BROKEN KNOTS		not allowed	unlimited
KNOT SHAKE		not allowed	unlimited
PIN KNOTS		up to Ø 15 mm	Unlimited
ARRIS KNOTS		not allowed	unlimited
EDGE KNOTS		allowed up to 1/2 of the thickness of the board	unlimited
KNOT CLUSTER		not allowed	unlimited

GRADED BY
THE BETTER FACE

Better face

Back face

PARTIALLY INTERGROWN KNOTS		not allowed	unlimited
SCAR		up to 200 mm ²	unlimited
PITH		not allowed	unlimited
BARK / ROT / MOULD		not allowed	
INSECT HOLES		not allowed	unlimited
GLASS WORM MARKS		unlimited	
SPRING, CROOK		allowed up to 7,5 mm per linear meter	
BOW		allowed up to 2 mm per linear meter	
TWIST		allowed up to 5% of board width per linear meter, has to be reversible during installation	
CUP		allowed up to 1% of the width of the board	
TOLERANCES		thickness: +/- 0.5 mm width: +/- 1 mm length: +/- 1 mm per linear meter	

Up to 5% of the volume can be of lower grade.

All defects that are allowed on the back face and not limited by size are tolerated to the extent that does not jeopardize the integrity, usability and visual wholeness of the installed product.