

Buyer

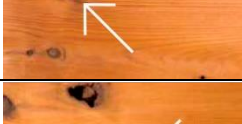
Manufacturer

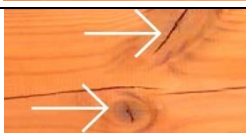
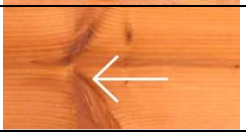
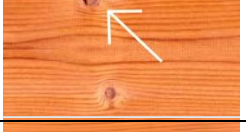
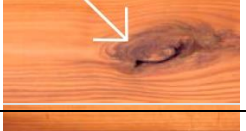
UAB DONTEKS

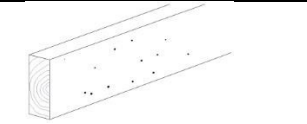
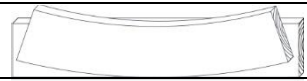
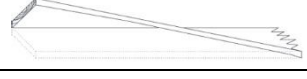
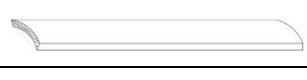
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GRADED BY THE BETTER FACE		Better face	Back face
HIT&MISS		not allowed	max 1/2 of the width of the board
FEED-ROLLER MARKS		not allowed	unlimited
WANE		not allowed	max 1/3 of the width and 1/5 of the thickness of the board
MECHANICAL DEFECTS		not allowed	unlimited
SURFACE CHECKS		max 100 mm long	unlimited
SHAKES		not allowed	not allowed
END SPLITS		max length = width of the board	unlimited
RING SHAKE		not allowed	not allowed
SOUND KNOTS		visual grading, not measured, has to maintain the integrity of the board	unlimited
KNOT HOLE		not allowed	unlimited if not through the board
BARK KNOTS		sound, Ø up to 1/3 of the width of the board, bark knot over half of the diameter	unlimited
DEAD KNOTS		up to Ø 15 mm	unlimited
BLACK KNOTS		Ø up to 1/5 of the width of the board	unlimited

UNSOUND KNOTS		not allowed	unlimited
BROKEN KNOTS		if not disturbing visually, evaluated from a distance min 1,5 m, up to 1/10 of the width of the board	unlimited
KNOT SHAKE		decking: up to 3 mm wide and 50 mm long/ cladding: up to 5 mm wide and 50 mm long	unlimited
PIN KNOTS		unlimited	unlimited
SPIKE KNOTS		Ø up to 1/2 of the width of the board	unlimited
EDGE & ARRIS KNOTS		unlimited	unlimited
BROKEN EDGE KNOT		limited to 1/10 of the width	unlimited
KNOT CLUSTER		visual grading, not measured, has to maintain the integrity of the board	unlimited
PARTIALLY INTERGROWN KNOTS		bark up to 1/2 of the diameter	unlimited
RESIN POCKET		allowed up to 300 mm ²	unlimited
SCAR		allowed up to 300 mm ²	unlimited
PITH		max 1/5 of the length of the board	unlimited
SLOPE OF GRAIN		Unlimited	unlimited
ROT / MOULD / BLUE STAIN		not allowed	not allowed

INSECTHOLES		not allowed	unlimited
SPRING,CROOK		allowed up to 7.5 mm per linear meter	
BOW		allowed up to 2 mm per linear meter	
TWIST		allowed up to 5% of board width per linear meter, has to be reversible during installation	
CUP		allowed up to 1% of the width of the board	
TOLERANCES		thickness: +/- 0.5 mm width: + 0.5/-1 mm length: +/- 2 mm per linear meter	

Up to 5% of the volume can be of lower grade

All defects that are allowed on the back face and not limited by size are tolerated to the extent that does not jeopardize the integrity, usability and visual wholeness of the installed product.

Last updated: April 2023.

All previous versions are null and void.